Technical Bulletin

E0962-90 Steam Resistant Ethylene Propylene

No. 5723B1-USA

Parker E0962-90 Geothermal EPDM seals with superior temperature, steam, chemical resistance

Applications

Many applications involving steam exposure exceed the normal temperature range associated with traditional ethylene propylene (-57 to 121°C, -70 to 250°F) materials. Parker's compound E0962-90 EPDM has been developed to provide an effective sealing solution in the hostile chemical, pressure, and temperature conditions associated with many oilfield applications.

Compound E0962-90 has been used successfully in applications with temperatures up to 260°C (500°F), and for short durations up to 315°C (600°F) in steam. Recommended specifically for geothermal applications, E0962-90 is an ideal choice for use in pumps, valves and crude delivery systems. It will also perform with satisfactory results in some petroleum fluids with up to 10% concentration.

Chemical Compatibility

E0962-90 is **recommended** for a wide range of chemicals including:

Water/Steam Ketones
Water Based Drilling Fluids Phosphate Esters
Amines Alcohols
Gaseous CO₂ Dilute Acids
Hydrogen Sulfide Ozone
Silicone Oil/Grease Cleaning Agents
Petroleum Fluids <10% Mixtures Alkalines

E0962-90 is not recommended for:

Mineral Oil Products Greases Oils Fuels

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Key Features of Parker E0962-90

- Outstanding performance in water/steam applications up to 260°C (500°F)
- Resists extrusion at high pressure
- Resists explosive decompression
- Suitable for service in steam/oil mixtures of less than 10% petroleum fluid
- Can seal in steam up to 315°C (600°F) for short durations
- Moderate H₂S resistance



E0962-90 (Platens) E0962-90 (2-214 O-Rings) **Original Physical Properties Original Physical Properties** Hardness, Type A, pts. Hardness, Type A, pts. 87 87 Tensile Strength, psi Tensile Strength, psi 2150 1960 Elongation, % 101 Elongation, % 96 Modulus @ 100%, psi Modulus @ 100%, psi 1900 Specific Gravity Specific Gravity 1.11 1.13 Aging in NACE B 5%/95% Water **Aging in Steam** 70 HRS @ 100°C (212°F) 168 HRS @ 288°C (550°F) Hardness, Type A, chg. pts. -4 Hardness, Type A, chq. pts. -5 Tensile Strength, chg. % +6 Tensile Strength, chg. pts. -19 Elongation, chg. % -28 Elongation, chg. % +6 Modulus @ 100%, psi 1470 Modulus @ 100%, chg. % Volume Change, % +9.6 Volume Change, % +2.1 Compression Set, % 16.2 Compression Set, % 46.7 Aging in 28% HCI/72% Water **Aging in Steam** 70 HRS @ 70°C (158°F) 168 HRS @ 316°C (600°F) Hardness, Type A, chg. pts. 0 Hardness, Type A, chg. pts. -22 Tensile Strength, chg. % +19 Tensile Strength, chg. % -76 Elongation, chg. % +11 Elongation, chg. % +14 Modulus @ 100%, chq. % +8 Modulus @ 100%, chg. % Volume Change, % +0.9Volume Change, % +4.0 Compression Set, % 28.0 Compression Set, % 85.7 E0962-90 (2-336 O-Rings) Aging in Steam with 10% Mil-H-5606D Oil **Extrusion Test** Water @ 177°C (350°F) 168 HRS @ 288°C (550°F) Eccentric Gap, 0.015" Hardness, Type A, chg. pts. -15 Pressure to rupture, psi 23.000 Tensile Strength, chg. % -52 Elongation, chg. % +2 Modulus @ 100%, chq. % --Volume Change, % +16.6





2360 Palumbo Drive Lexington, KY 40509

Phone: (859) 269-2351 Fax: (859) 268-3816

www.parker.com/o-ring



76.5

Compression Set, %