

COMPOUND DATA SHEET

MATERIAL REPORT

LTR Number: 87436

Date: 10/30/2013

<u>Title:</u> Evaluation of Parker Compound FF106-75.

Elastomer Type: Perfluoroelastomer (FFKM)

<u>Purpose:</u> To obtain typical test data.

Specification: ASTM D2000 M1KK811 Z1 (Shore A Hardness, 75 +/- 5), Z2 (Compression Set,

40% Max), Z3 (Omit Heat Age ASTM D573), Z4 (Omit ASTM D471 IRM903)

Color: Black

Recommended Temperature Range: +5°F to 525°F

Recommended For: Aliphatic and Aromatic Hydrocarbons, Chlorinated Hydrocarbons, Polar

Solvents (Ketones, Esters, Ethers), Inorganic and Organic Acids, High

Vacuum with minimal weight loss.

Not Recommended For: Fluorinated Refrierants (R11, 12, 13, 113, etc), Perfluorinated

Lubricants (PFPE)

Additional Approvals: None

Parker O-Ring Division (ORD) North America

REPORT DATA

	Test	Spec	Test
Original Physical Properties	<u>Method</u>	<u>Limits</u>	Results
Hardness, Shore A, pts.	ASTM D2240	75 +/- 5	76
Tensile Strength, PSI	ASTM D1414	1595	2235
Ultimate Elongation, %	ASTM D1414	135	160
Modulus at 100% Elongation, psi	ASTM D1414	Report	906
Specific Gravity	ASTM D297	Report	1.99
Compression Set, 70 hrs. @ 392°F			
Percent of Original Deflection, Max	ASTM D395 Method B	40	31
Compression Set, 70 hrs @ 446°F			
Percent of Original Deflection, Max	ASTM D395 Method B	Report	34
Fluid Immersion			
Ethylene Diamine, 70 hrs @ 194°F			
Hardness Change, pts.	ASTM D471	Report	-1
Tensile Strength Change, psi		Report	-54
Ultimate Elongation Change, %		Report	-14
Modulus at 100% Change, psi		Report	-25
Volume Change, %		Report	+21

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