

Compound Data SheetO-Ring Division United States

MATERIAL REPORT

Date: 12/17/2009

TITLE: General evaluation of Parker base-resistant fluorocarbon

compound VP104-85.

PURPOSE: Test compound VP104-85-75 for resistance to a wide range of

chemicals.

CONCLUSION: Parker's base-resistant fluorocarbon compound VP104-85

offers good resistance to oils, alcohols, and aggressive bases.

Temperature Range: +10 to 400°F

Recommended For: Oils and greases made from petroleum or synthetic hydrocarbon base stock, silicone fluids, hot water, bases, alcohols, ozone and weathering.

Not Recommended For: Aromatic hydrocarbon fuels and solvents, chlorinated hydrocarbon solvents, low temperature applications.

Parker O-Ring Division 2360 Palumbo Drive Lexington, Kentucky 40509 (859) 269-2351

REPORT DATA

Date: 12/17/2009 Batch No.: 80045946 Compound: VP104-85

| Original Physical Properties | ASTM Test Method | Results (Platens) |
|---|---------------------|----------------------|
| Hardness, Shore A | D2240 | 90 |
| Tensile Strength, psi | D412 | 3151 |
| Elongation at Break, % | D412 | 132 |
| Modulus @ 100% Elongation, psi | D412 | 2196 |
| Specific Gravity | D297 | 1.84 |
| Dry Heat Resistance 168 Hrs. @ 392° F | | |
| Hardness Change, pts. | D471 | +2 |
| Tensile Strength Change, % | D471 | +6 |
| Elongation Change, % | D471 | -59 |
| Weight loss, % max | D471 | -1 |
| Compression Set 70 Hrs. @ 392° F | | |
| Loss of Original Deflection, % | D395 Method B | 56 |
| Fluid Resistance, De-Ionized Water 70 Hrs. @ 212° F Hardness Change, pts. | D471 | -3 |
| Tensile Strength Change, % | D471 | -5 |
| Elongation Change, % | D471 | +5 |
| Volume Change, % | D471 | +2 |
| Fluid Resistance, #2 Diesel 70 Hrs. @ 212° F | | |
| Hardness Change, pts. | D471 | 0 |
| Tensile Strength Change, % | D471 | -27 |
| Elongation Change, % | D471 | -7 |
| Volume Change, % | D471 | +4 |
| Fluid Resistance, Methanol 70 Hrs. @ 75° F | | |
| Hardness Change, pts. | D471 | -1 |
| Tensile Strength Change, % | D471 | -25 |
| Elongation Change, % | D471 | +2 |
| Volume Change, % | D471 | +3 |
| Fluid Resistance, Erifon 818 70 Hrs. @ 212° F | | |
| Hardness Change, pts. | D471 | -2 |
| Tensile Strength Change, % | D471 | -19 |
| Elongation Change, % | D471 | +2 |
| Volume Change, % | D471 | +6 |
| | | |

Fluid Resistance, Zinc Bromide Brine 70 Hrs. @ 212° F

| D471 | +2 |
|------|--------------|
| D471 | +6 |
| D471 | +2 |
| D471 | +1 |
| | D471 D471 |

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